

包裝作業規範

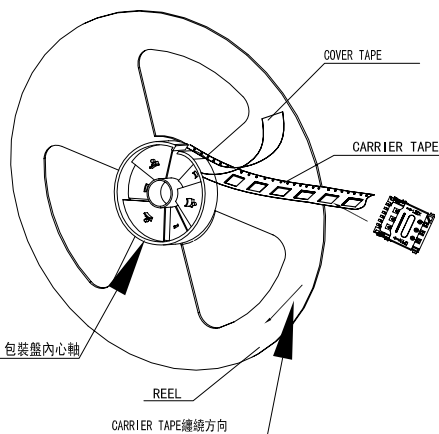
品名 包裝作業規範

料號

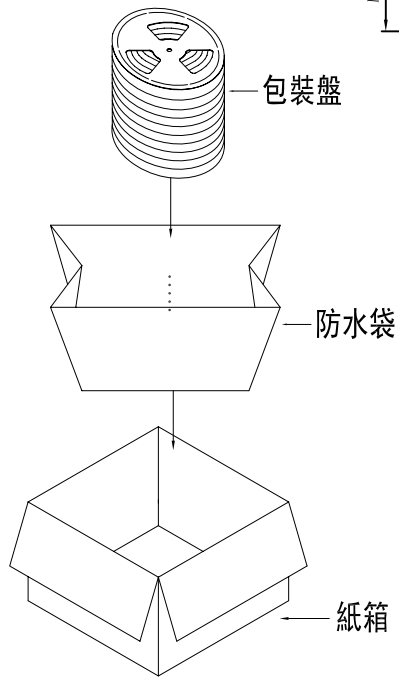
REEL (料盤)	511-00004
TYPE (卷盤) 下帶	511-00017
TYPE (卷盤) 上帶	512-00009
紙箱料號	502-00009

包裝作業圖示及說明 (PACKING OPERATION DIAGRAM & INSTRUCTION)

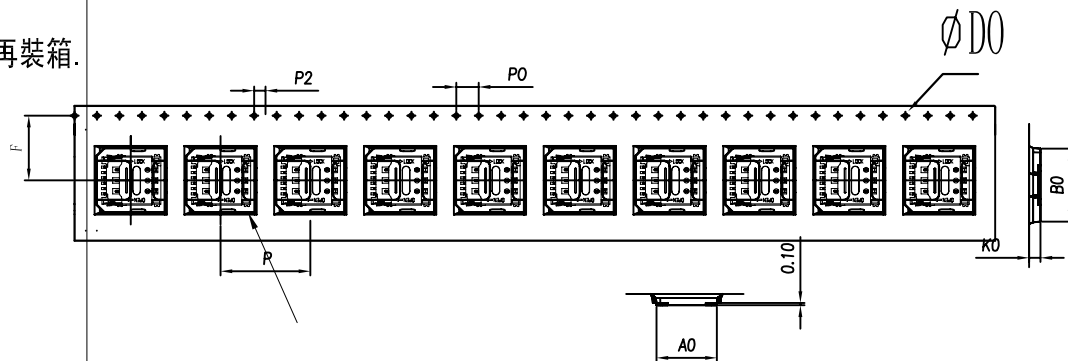
一. 將成品一一放入包裝盤內, 依同一方向放入. 包裝時, 如圖所示. 一個包裝盤放置1500個成品.



二. 1) 一只紙箱可放置5個包裝盤.
2) 一只紙箱可放7500PCS的成品.
3) 將成品放入包裝盤內包裝完後再裝箱.



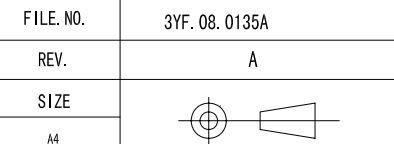
三. 1) REEL載帶尺寸圖.



ITEM	W	AO	BO	KO	P	F	E	SO	DO	PO	P2	T
DIM	24.00±0.05	10.35±0.05	12.60±0.10	6.16±0.10	12.0±0.10	11.50±0.10	1.75±0.10	0.00±0.10	1.50±0.10	4.00±0.10	2.00±0.10	0.40±0.05
ALTERNATE												

产品单重: 0.3g
每盘单重: 450g
每箱单重: 22.5kg (7500PCS)

GENERAL TOLERANCE		FILE. NO.	3YF. 08. 0135A
x. ± 0.35	x. ° ± 5 °	REV.	A
.x ± 0.25	.x ° ± 2 °	SIZE	
.xx ± 0.15	.xx ± 1 °	A4	



PART. NO.		DRAWN	
TITLE	包裝圖-作業規範	CHECKED	
SHEET	1 OF 1	APPROVED	

MATERIAL		SCALE	1 : 1
DATE	2013-08-10	UNIT	mm

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